PHOENIX SIMPLE STOP INSTRUCTIONS
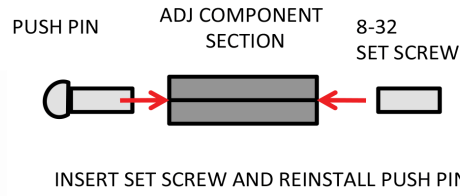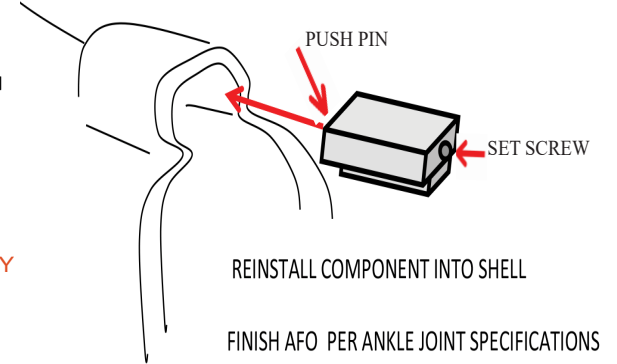
P/N: PSS-300-K
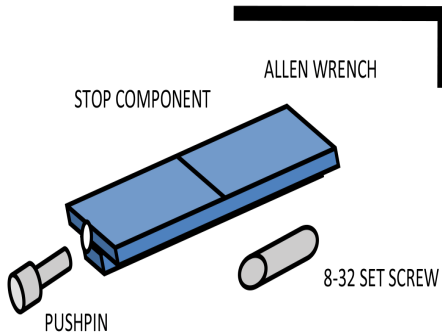
PHOENIX VALUE SUPPLY

PRODUCTS THAT MAKE CENTS

ASSEMBLY

8-32 TAP

AFO PROXIMAL SHELL
POST TRIM AND SPLIT

RUN TAP INTO PUSH PIN SIDE OF STOP.
TAP WILL DRIVE STOP OUT
(STOP IS DESIGNED TO BE REMOVABLE)
CONTINUE TAPPING OUT COMPONENT

PUSH PIN   ADJ COMPONENT SECTION   8-32 SET SCREW

INSERT SET SCREW AND REINSTALL PUSH PIN
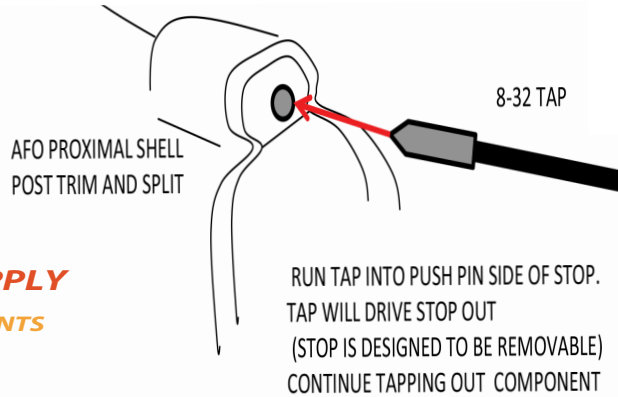
NOTE: SOUND DAMPENER
MATERIAL SOLD SEPERATELY
P/N: N70.157

PUSH PIN

SET SCREW

REINSTALL COMPONENT INTO SHELL

FINISH AFO PER ANKLE JOINT SPECIFICATIONS

COMPONENTS INCLUDED

ALLEN WRENCH

STOP COMPONENT

8-32 SET SCREW

PUSHPIN

STANDARD SET-UP

CUT LINE   PUSH PIN

GLUE STOP TO
NYLON ON MOLD

NOTE:
PUSH PIN CAN BE SET UP PROXIMAL (ABOVE SAMPLE) DISTAL OR BOTH IF EXTREME ADJUSTABILITY REQUIRED.
PUSH PIN DETERMINES ADJUSTABLE COMPONENT

SET-UP

OPTIONAL SET-UP

FOAM LINED, EXTREME ACHILLES ANGLE, OR ADJUSTABILITY GREATER THAN ¼"
PROCESS:
STOP IS CUT IN HALF, FIRM FOAM (RED) IS ADDED TO ANGLE THE STOP